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### ABSTRACT OF THE INVENTION

The present invention relates to a polymer/monomer (P/M) formulated system and method of making products from that system. The products have superior properties to and are substitutable for polyvinyl chloride (PVC) based products, as well as a variety of other polymeric coating systems. The present invention also relates to a process for the preparation of these P/M based coated substrates where the process takes place in a substantially inert atmosphere.